



ORDER

No. A 309
Sofia, 29.05.2020

Pursuant to Art. 10, para. 1, item 4 and Art. 28, para. 1 of Law on National Accreditation of Conformity Assessment Bodies and item 4.3.7 of Accreditation Procedure BAS QR 2 in conjunction with open procedure with Reg. No. 15/115 OKA/ПА/17.10.2019, Assessment report No. 15/115 OKA/3/B/07.02.2020, Statement of the Accreditation Commission No. 15/115 OKA/ПА/5/B/11.05.2020,

I HEREBY RE-ACCREDIT

INSPECTION BODY "NDT – EXPRES" OF TYPE "A"
"NDT – EXPRES" LTD, Pernik

Management address: 2300, Pernik, „Struma“ str., bl.4, gate A, apt. 6

Office Address: 2300, Pernik, 1 „Reno“ str.

To perform inspections to the following scope:

| No | Field of Inspection | Type of Inspection | Parameter of Inspection / Characteristic | Test and Measurement Methods Used During Inspection; Inspection Procedure | Regulations, Standards, Specifications, Schemes |
|----|---|--|---|--|---|
| 1 | 2 | 3 | 4 | 5 | 6 |
| 1. | Pipelines – industrial and main (cross-country) for different mediums (fluids); gas equipment and installations; storage tanks for various mediums; pressure vessels, high- and low-pressure boilers, including steam and hot water pipelines; lifting and transport equipment and machines by: main metal, joints and products obtained by welding; parts and articles obtained by casting and deformation | Initial and/or periodic inspection of new equipment and products and /or equipment and products in service | Type, size and location of discontinuities/ imperfections | Radiographic testing (RT) РПК – 1 БДС EN ISO 17636-1 БДС EN 12681-1 | НУБЕТНСН – (art.19, 20, 21, 53, 181, 218, 269, 273), SG issue 64/2008 НУБЕТНГСИБВГ – (art. 105), SG issue 82/2004 НУБЕПРГСИУПГ – (art. 6,9), SG issue 67/2004 ПНПСМР/2005 БДС EN 12953-5 БДС EN13445-5 БДС EN 286-1 БДС EN ISO 10675-1 БДС EN ISO 5817 БДС EN 12681-1 БДС EN ISO 6520-1 БДС 13060 TS |

| 1 | 2 | 3 | 4 | 5 | 6 |
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| 2. | Pipelines – industrial and main (cross-country) for different mediums (fluids); gas equipment and installations; storage tanks for various mediums; pressure vessels, high- and low-pressure boilers, including steam and hot water pipelines; lifting and transport equipment and machines by: main metal, joints and products obtained by welding; parts and articles obtained by casting and deformation | Initial and/or periodic inspection of new equipment and products and /or equipment and products in service | Type, size and location of discontinuities/imperfections | Ultrasonic testing (UT): РПК – 2 БДС EN 10160 БДС EN ISO 23279 БДС EN ISO 17640 БДС EN 10228-3,4 БДС EN 12680-1,2 БДС EN12680-3 БДС EN ISO 22825 БДС 9824 БДС 10037 БДС 14923 | НУБЕТНСН – (art.19, 20, 21, 53, 181, 218, 269, 273), SG issue 64/2008 НУБЕТНГСИБВГ – (art. 105), SG issue 82/2004 НУБЕПРГСИУПГ – (art. 6,9), SG issue 67/2004 ПИПСМР/2005 БДС EN 12953-5 БДС EN13445-5 БДС EN 286-1 БДС EN 10160 БДС EN ISO 11666 БДС EN 10228-3,4 БДС EN ISO 5817 БДС EN 12680-1,2 БДС EN12680 -3 БДС EN ISO 22825 БДС 9824 БДС 10037 БДС 14923 TS |
| 3. | Pipelines – industrial and main (cross-country) for different mediums (fluids); gas equipment and installations; storage tanks for various mediums; pressure vessels, high- and low-pressure boilers, including steam and hot water pipelines; lifting and transport equipment and machines by: main metal, joints and products obtained by welding; parts and articles obtained by casting and deformation | Initial and/or periodic inspection of new equipment and products and /or equipment and products in service | Wall thickness | Ultrasonic testing (UT): РПК – 3 БДС EN ISO 16809 | НУБЕТНСН – (art.19, 20, 21, 53, 181, 218, 269, 273), SG issue 64/2008 НУБЕТНГСИБВГ – (art. 105), SG issue 82/2004 НУБЕПРГСИУПГ – (art. 6,9), SG issue 67/2004 ПИПСМР/2005 БДС EN 12953-5 БДС EN13445-5 БДС EN 286-1 TS |
| 4. | Pipelines – industrial and main (cross-country) for different mediums (fluids); gas equipment and installations; storage tanks for various mediums; pressure vessels, high- and low-pressure boilers, including steam and hot water pipelines; | Initial and/or periodic inspection of new equipment and products and /or equipment and products in service | Type, size and location of discontinuities/imperfections | Magnetic particle testing (MT): РПК – 4 БДС EN ISO 17638 БДС EN 1369 БДС EN 10228-1 БДС EN ISO 9934 - 1 БДС EN ISO10893 - 5 | НУБЕТНСН – (art.19, 20, 21, 53, 181, 218, 269, 273), SG issue 64/2008 НУБЕТНГСИБВГ – (art. 105), SG issue 82/2004 НУБЕПРГСИУПГ – (art. 6,9), SG issue 67/2004 ПИПСМР/2005 БДС EN 12953-5 БДС EN13445-5 БДС EN 286-1 |

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| | lifting and transport equipment and machines by: main metal, joints and products obtained by welding; parts and articles obtained by casting and deformation | | | | БДС EN ISO 23278 БДС EN 1369 БДС EN 10228 - 1 БДС EN ISO10893 - 5 БДС EN ISO 5817 TS |
| 5. | Pipelines – industrial and main (cross-country) for different mediums (fluids); gas equipment and installations; storage tanks for various mediums; pressure vessels, high- and low-pressure boilers, including steam and hot water pipelines; lifting and transport equipment and machines by: main metal, joints and products obtained by welding; parts and articles obtained by casting and deformation | Initial and/or periodic inspection of new equipment and products and /or equipment and products in service | Type, size and location of discontinuities/ imperfections | Penetrant testing (PT): РПК – 5 БДС EN ISO 3452-1 БДС EN1371-1 БДС EN 1371-2 БДС EN 10228-2 БДС EN ISO 10893-4 | НУБЕТНСН – (art.19, 20, 21, 53, 181, 218, 269, 273), SG issue 64/2008 НУБЕТНГСИБВГ – (art. 105), SG issue 82/2004 НУБЕПРГСИУПГ – (art. 6,9), SG issue 67/2004 ПИПСМР/2005 БДС EN 12953-5 БДС EN13445-5 БДС EN 286-1 БДС EN ISO 23277 БДС EN1371-1 БДС EN 1371-2 БДС EN 10228 -2 БДС EN ISO 10893-4 БДС EN ISO 5817 TS |
| 6. | Pipelines – industrial and main (cross-country) for different mediums (fluids); gas equipment and installations; storage tanks for various mediums; pressure vessels, high- and low-pressure boilers, including steam and hot water pipelines; lifting and transport equipment and machines by: main metal, joints and products obtained by welding; parts and articles obtained by casting and deformation | Initial and/or periodic inspection of new equipment and products and /or equipment and products in service | Type, size and location of discontinuities/ imperfections | Visual testing (VT): РПК – 6 БДС EN ISO 17637 БДС EN 13018 | НУБЕТНСН – (art.19, 20, 21, 53, 181, 218, 269, 273), SG issue 64/2008 НУБЕТНГСИБВГ – (art. 105), SG issue 82/2004 НУБЕПРГСИУПГ – (art. 6,9), SG issue 67/2004 ПИПСМР/2005 БДС EN 12953-5 БДС EN13445-5 БДС EN 286-1 БДС EN ISO 5817 БДС EN 1370 TS |
| 7. | Pipelines – industrial and main (cross-country) for different mediums (fluids); gas equipment and installations; storage tanks for various mediums; pressure vessels, high- and low-pressure boilers, including steam | Initial and/or periodic inspection of new equipment and products and /or equipment and products in service | Continuity of insulation | Holiday testing: РПК – 7 БДС 15705 БДС 2324 | НУБЕТНСН – (art.19, 20, 21, 53, 181, 218, 269, 273), SG issue 64/2008 НУБЕТНГСИБВГ – (art. 105), SG issue 82/2004 НУБЕПРГСИУПГ – (art. 6,9), SG issue 67/2004 ПИПСМР/2005 TS |

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| | and hot water pipelines; lifting and transport equipment and machines by: main metal, joints and products obtained by welding; parts and articles obtained by casting and deformation | | | | |

НУБЕТНЧ, SG issue 64/2008- Ordinance on design, safe operation and technical inspection of pressure equipment.

НУБЕТНГСИБВГ, SG issue 82/2004 - Ordinance on design and safe operation and technical inspection of liquefied hydrocarbon gas equipment and installations.

НУБЕПРГСИУПГ, SG Issue 67 /2004 - Ordinance on design and safe operation of transmission and distribution gas pipelines, installations and equipment for natural gas.

ПИПСМР/2005 – Rules on conduct and acceptance of construction and installation works.

TS - Customer's technical specification

I HEREBY ORDER

The issuance of Certificate of Accreditation, Reg. No. 115 OKA dated 29.05.2020 and valid until: 29.05.2024, with the present Order enclosed and integral part to it.

The Certificate of Accreditation together with its enclosure shall be received by the Manager of NDT- EXPRES LTD, the head of the Conformity Assessment Body or other authorized representative in the EA BAS office.

Upon receipt of the issued certificate and its enclosure, the accredited entity is obliged to return to the EA BAS the original Certificate of accreditation Reg. № 115 OKA dated 30.05.2016, valid until: 30.05.2020 and its enclosure, i.e. Order № A 271/30.05.2016.

This Order shall be notified to legal entity / sole trader within 3 (three) days from its issuance.

Dipl. Eng. Ivana Borislav
 Executive Director
 Executive Agency
 BULGARIA
 Bulgarian Accreditation Service

